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RBE703A94-1130-01
Job Sheet 180187



Part No: RBE703A94-1130-01 **Job Qty:** 1 ea

Part Name: Main Rotor Blade Trim Tab Tools Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 9/6/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev A 17.10.27 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/6/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs		9/6/18	0.00	1.00	Small Fab-3		
120	QC	1 pcs		9/6/18	0.00	0.00	QC5		
130	Packaging	1 pcs		9/6/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		9/6/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1450-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	
APP-1450-E	Case	1 Ea (1 ea)	90-Start up Operation	
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	
RBE703A94-1130-01-01	Immobilizing Clip Assembly	1 Ea (1 ea)	90-Start up Operation	
RBE703A94-1130-01-23	Deflection Clip Assembly	1 Ea (1 ea)	90-Start up Operation	
RBE703A94-1130-01-47	Bottom Foam use in case APP-1450-E	1 pcs (1 ea)	90-Start up Operation	
RBE703A94-1130-01-49	Top Foam use in case APP-1450-E	1 pcs (1 ea)	90-Start up Operation	



Container No: S109532



Part: RBE703A94-1130-01

Job No: 180187

Serial No/Batch: S109532

Revision: K

Inspector:

Exp Date:

Instructions:

Job Allocations

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Required	Inventory	Allocated
4	539	0
1	17	0
1	791	0
1	1	0
1	5	0
1	17	0
1	17	0

found.